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Date July 1, 2005
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Note Transmittal Letter to Be included with Reports
comments Do acreets Root gueldy, indicated film per selegiale



UNITED STATES ENVIRONMENTAL PROTECTION AGENCY

REGION 5 77 WEST JACKSON BOULEVARD CHICAGO, IL 60604-3590

REPLY TO THE ATTENTION OF:

FEB 25 2004

<u>CERTIFIED MAIL</u> - 7001 0320 0005 8911 6863 <u>RETURN RECEIPT REQUESTED</u>

DE-9J

Mary Schalmo Mansfield Plumbing Products LLC. 150 East First Street Perrysville, Ohio 44864

> Re: RCRA Compliance Inspection Mansfield Plumbing Products, LLC. EPA ID No. OHD 038 951 554

Dear Ms. Schalmo:

On February 13, 2004, Mansfield Plumbing Products, LLC was inspected by United States Environmental Protection Agency (U.S. EPA) representative Mr. Duncan Campbell. The inspection evaluated compliance with requirements of the Resource Conservation and Recovery Act (RCRA) and the applicable Ohio Administrative Code (OAC) for large quantity generators as they apply to your facility's generation of hazardous waste.

Based on the information provided by you and your staff, review of the records and the physical observations made by the U.S. EPA on February 13, 2004, we have determined that Mansfield Plumbing Products generates hazardous waste as a result of brass foundry making this facility subject to the requirements for Large Quantity Generators.

U.S. EPA detected no violations during this inspection. Your installation will continue to be evaluated on a periodic basis by either U.S. EPA or Ohio Environmental Protection Agency for compliance with RCRA and OAC generator requirements. If you have any questions regarding this letter, please contact Duncan Campbell of my staff at (312) 886-4555.

Sincerely,

Paul Little, Chief

Compliance Section 2

cc:

Harry Sarvis, Ohio EPA, Central Office

Tim Killeen, Ohio EPA, NWDO

U.S. EPA REGION 5 WASTE, PESTICIDES AND TOXICS DIVISION ENFORCEMENT AND COMPLIANCE ASSURANCE BRANCH

RCRA COMPLIANCE EVALUATION INSPECTION REPORT

FACILITY NAME:

Mansfield Plumbing Products, LLC.

FACILITY U.S. EPA ID NO.:

OHD 038 951 554

FACILITY TYPE:

Brass Foundry and Ceramic manufacture

FACILITY ADDRESS:

150 East First Street Perrysville, Ohio 44864

FACILITY REPRESENTATIVE:

Mary Schalmo, Manager

Human Resources/Environmental, Health & Safety

(419) 938-5211

Mschalmo@mansfieldplumbing.com

U.S. EPA REPRESENTATIVE:

Duncan Campbell

U.S. EPA

WPTD, ECAB, Compliance Section 2

77 West Jackson Blvd(DE-9J)

Chicago, Illinois 60604

(312) 886-4555

(312) 353-4342 Facsimile campbell.duncan@epa.gov

DATE(S) OF INSPECTION:

February 13, 2004

SIC CODE(s):

3366 Copper Foundry

INTRODUCTION: Mansfield Plumbing Products was established in 1929, and has grown to be one of the largest producers of plumbing products in the world. Mansfield specializes in bathroom fixtures and plumbing supplies. Mansfield employees 750 at the Perrysville facility. It also has operations in Big Prairie, Ohio, Henderson, Texas, and Fontana, California.

INSPECTION: On February 13, 2004, U.S. EPA inspector Duncan Campbell arrived at the facility. Mansfield Plumbing Products, LLC. was represented by Mary Schalmo, Manager, Human Resources, Environmental, Health & Safety. The inspector presented his enforcement credentials and explained the nature, scope, and purpose of the inspection. The inspection was a

Compliance Evaluation Inspection to determine the facility's compliance status under the Resource Conservation and Recovery Act. Mary Schalmo allowed the inspector to access the facility to conduct the inspection. At the time of the inspection, the facility was a large quantity generator of hazardous waste. Mary Schalmo escorted the inspector through of the facility and explained the brass foundry process. The foundry operation is configured around two furnaces, a 16,000 lbs furnace that is the primary melt for brass [88% copper and 7.0% lead ingot] and a 4,000 lbs furnace that is the primary melt for nonlead ingot [silicon replaces lead in making plumbing parts]. The only hazardous waste stream generated at this facility results from the foundry sand becoming too fine to hold its shape in a mold. At this point, it is containerized in a hopper then hauled outside to a 20 cubic yard roll-off where it is stored for less than 90 days. This waste stream is shipped to Envirite, located outside Canton, Ohio, where it is treated by stabilizing it then disposed off in a subtitle C landfill.

Walk Through

At the time of the inspection the following observations were made:

- 1) the facility had last been inspected by Ohio EPA on April 24, 2003. That inspection resulted in the issuance of an informal action by Ohio EPA, citing seven areas of noncompliance with RCRA and Ohio Administrative Code. Ohio EPA memorialized the facilities Return to Compliance on June 17, 2003.
- 2) Mansfield Plumbing was acquired by Organizacion Corona SA, a privately owned Columbian company, on February 9, 2004. Mansfield Plumbing will report to Ceramicorp, Inc., Corona's U.S. based business unit. Corona has decided to retain the management team at Mansfield Plumbing.
- 3) Mansfield Plumbing has two distinct manufacturing processes at this facility, ceramics and a foundry. Sales from castings make up less than 10% of total revenues. All generation of hazardous waste comes from the foundry operations.
- 4) at the time of the inspection. Mansfield was managing hazardous waste in three locations, two of which were generation points and the third location was dedicated to container storage of all hazardous waste generated onsite. The hazard waste is stored in a 20 cubic yard roll-off box and shipped to Envirite outside Canton, Ohio as a characteristic hazardous waste for the constituent lead.
- 5) No other hazardous wastestreams were identified at Chilton Plating.

Record Review

U.S. EPA inspector reviewed the facility's manifests, land disposal restrictions, inspection logs, biennial reports, emergency contingency plan, waste characterizations and training records. No deficiencies were observed:

ATTACHMENTS:

Ohio EPA RCRA Hazardous Waste Generator Inspection Checklist

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RCRA HAZARDOUS WASTE GENERATOR INSPECTION CHECKLIST

רmpany:	Mansfield Plumbing Product	s LLC	EPA ID#: OHD 038 95	1 554
Street:	150 East First Street		City: Perrysville	
County:	Ashland		State: Ohio	Zip: 44864
Telephone: Owner/ Operator:	(419) 938-5211 SAME (If different from above)	Fax #: <u></u>	419) 938-1427	
Inspection Dat	te(s): <u>02/13/04</u>		Time(s): <u>12:15 pm ES</u>	<u> </u>
Inspection An	nounced? Yes	<u>X_</u> NO		•
	Name	,	Affiliation	<u>Telephone</u>
Inspectors:	Duncan Campbell	U.S. E	PA/R5/WPTD/ECAB/CS	2 312-886-4555
Facility Representativ	re: <u>Mary Schalmo, Manager Hi</u>	R/EH&S		
Complete A	III Other Applicable Checklis	its		

mplete All Other Applicable Checklists	
Generator Classification	Waste Management Activity
Conditionally Exempt SQG (CESQG)	X Containers
Small Quantity Generator (SQG)	Tank(s)
X Large Quantity Generator (LQG)	Land Disposal Requirements (LDR)
No Generation	Used Oil
	Universal Waste
	Other

COMPLETE AND ATTACH A PROCESS DESCRIPTION SUMMARY

LARGE QUANTITY GENERATOR REQUIREMENTS

GENERA	L REQUIREMENTS	
1.	Have all wastes generated at the facility been adequately evaluated? [3745-52-11]	Yes No □ N/ARMK#
2.	Has the generator obtained an identification number? [3745-52-12]	Yes No 🔲 N/ARMK#
3.	Were annual reports filed with Ohio EPA on or before March 1st? [3745-52-41]	Yes No 🔲 N/ARMK#
WASTE	MPORT/EXPORT REQUIREMENTS	
4.	Does the generator import or export hazardous waste? If so:	Yes No_X N/ARMK#
GENERA	ATOR CLOSURE REQUIREMENTS	
5.	Has the generator closed any <90-day accumulation unit(s) since the date of the last inspection? If so:	Yes No_ X _ N/ARMK#
	MANIFEST REQUIREMENTS	
1.	Have all hazardous wastes shipped off-site been accompanied by a manifest? (U.S. EPA Form 8700-22) [3745-52-20(A)]	Yes X No N/A RMK#
2.	Have items (1) through (20) of each manifest been completed? [3745-52-20(A)]	Yes <u>X</u> No □ N/ARMK#
NOTE:	U.S. EPA Form 8700-22(A) (the continuation form) may be needed is situations items (21) through (35) must also be completed. [3745-5	in addition to Form 8700-22. In these 2-20(A)]
3.	Does each manifest designate at least one permitted disposal facility? [3745-52-20(B)]	Yes X No N/A RMK#
NOTE:	The generator may designate on the manifest one alternate facility emergency which prevents the delivery of waste to the primary de	to handle the waste in the event of an signated facility. [3745-52-20(C)].
4.	Since the date of the last inspection, has the transporter been unable to deliver a shipment of hazardous waste to the designated facility? If so:	YesNo_XN/ARMK#
5.	Have the manifests been signed by the generator and initial transporter? [3745-52-23(A)(1)(2)]	Yes_X No □ N/ARMK#
6.	Has the generator received a return copy of each completed manifest within 35 days of being accepted by the transporter? If not:	Yes_X_NoN/ARMK#

<i>(</i> .		etained for at least three years? [3745-52-40]	Yes X No V N/ARMK#
:RSOI	NNEL TF	RAINING	
1.	Does ti includir	he generator keep records required by 3745-65-16(D) ng:	
	a.	Job titles, as they relate to hazardous waste management, and the name of each employee filling each job?	Yes <u>X</u> No □ N/ARMK#
	b.	Job descriptions, including requisite skill, education, or other qualifications, and duties of facility personnel assigned to each position?	Yes X No N/A RMK#
	c.	Type and amount of both introductory and continuing training to be given to each person filling a position?	Yes X No N/A RMK#
	d.	Documentation that personnel have completed the training or job experience required under 3745-65-16(A)(B) & (C)?	Yes X No N/A RMK#
NOTE:	by name that the	cility's business practices precludes written job titles/des e, all personnel who are involved with hazardous waste m ly receive initially and annually. Item 9 on the next page ca ary employees have been trained.	anagement, and the training/experience
2.	facility (includ	the generator have a training program which teaches personnel hazardous waste management procedures ding, but not limited to, contingency plan implementation) and to their positions? [3745-65-16(A)(2)	Yes X No N/A RMK#
3.	followi respo	the personnel training program include instruction in the ing areas to ensure that facility personnel are able to and effectively to emergencies by familiarizing them with: -65-16(A)(3)]	
	a.	Emergency procedures?	Yes <u>X</u> No N/ARMK#
	b.	Emergency equipment?	Yes X No N/A RMK#
	C.	Emergency systems?	Yes <u>X</u> No □ N/ARMK#
4.		emergency training described in 3(a), (b) and (c) above le, where applicable: [3745-65-16(A)(3)(a-f)	
	a.	Procedures for using, inspecting, repairing and replacing emergency and monitoring equipment?	Yes <u>X</u> No N/ARMK#
	b.	Key parameters for automatic waste feed cut-off systems?	Yes No Q N/A <u>X</u> _RMK#

·	c.	Communication or alarm system?	Yes No Q N/A_X_RMK#
	d.	Response procedures for fire/explosions?	Yes No □ N/A <u>X</u> _RMK#
	e.	Response to groundwater contamination incidents?	Yes No Q N/A_XRMK#
	f.	Shutdown procedures?	Yes No 🖸 N/A _X_RMK#
5.	Is the	personnel training program directed by a person trained in dous waste management procedures? [3745-65-16(A)(2)]	Yes X No N/ARMK#
6.	Do ne date d	w employees receive training within six months after the of hire (or assignment to a new position)? [3745-65-16(B)]	Yes <u>X</u> No N/ARMK#
7.		the generator provide annual refresher training to yees? [3745-65-16(C)]	Yes <u>X</u> No N/ARMK#
8.		aining records for current personnel kept until closure of cility? [3745-65-16(E)]	Yes <u>X</u> No □ N/ARMK#
9.	years	aining records for former employees kept for at least three from the date the employee last worked at the facility? -65-16(E)]	Yes <u>X</u> No □ N/ARMK#
CONTIN	GENCY	/ PLAN	
1.		the generator have a contingency plan which describes llowing: [3745-65-52(A) through (F)]	
		Actions to be taken in response to fires, explosions or any unplanned release of hazardous waste?	Yes <u>X</u> No □ N/ARMK#
		Arrangements/agreements with emergency authorities? 3745-65-37]	Yes X No N/ARMK#
·	(A current list of names, addresses and telephone numbers (office and home) of all persons qualified to act as emergency coordinator?	Yes <u>X</u> No N/ARMK#
		A list of all emergency equipment, including: location, ohysical description and brief outline of capabilities?	Yes <u>X</u> No □ N/ARMK#
		An evacuation plan for facility personnel where there is a cossibility that evacuation may be necessary?	Yes <u>X</u> No □ N/ARMK#
NOTE:	or 40	facility already has a "Spill Prevention, Control and Counte CFR Part 1510, or some other emergency plan, the facility rdous waste management provisions that are sufficient to c P(B)]	can amend that plan to incorporate

2.	Is the plan designed to minimize hazards to human health or the environment from fires, explosions or any unplanned release of hazardous waste? [3745-65-51(A)]	Yes <u>X</u> No □ N/ARMK#
	Is a copy of the plan (plus revisions) kept on-site and been given to all emergency authorities that may be requested to provide emergency services? [3745-65-53(A)(B)]	Yes <u>X</u> No N/ARMK#
4.	Has the generator revised the plan in response to rule changes, facility, equipment and personnel changes, failure to the plan or as required by the Director? [3745-65-54]	Yes <u>X</u> No N/ARMK#
EMERGE	ENCY COORDINATOR	
5.	Is an emergency coordinator available at all times (on-site or on-call)? [3745-65-55]	Yes <u>X</u> No N/ARMK#
NOTE:	The emergency coordinator shall be thoroughly familiar with: plan; (b) all operations and activities at the facility; (c) the loca (d) the location of all records within the facility; (e) facility layor commit the resources needed to implement provisions of the commit the resources needed to implement provisions of the commit the resources needed to implement provisions of the commit the resources needed to implement provisions of the commit the resources needed to implement provisions of the committee of the c	ition and characteristics of waste handled; out; and (f) shall have the authority to
6.	Has there been a fire, explosion or release of hazardous waste or hazardous waste constituents since the last inspection? If so:	Yes No_X_ N/ARMK#
NOTE:	OAC 3745-65-51(B) requires that the contingency plan be implifire, explosion, or release of hazardous waste or hazardous was human health and the environment.	
	REMARKS	
PREPAR	REMARKS REDNESS AND PREVENTION [3745-52-34(A)(4)]	
PREPAR		Yes <u>X</u> No □ N/ARMK#
	REDNESS AND PREVENTION [3745-52-34(A)(4)] Is the facility operated to minimize the possibility of fire, explosion, or any unplanned release of hazardous waste?	Yes <u>X</u> No □ N/ARMK#
1.	Is the facility operated to minimize the possibility of fire, explosion, or any unplanned release of hazardous waste? [3745-65-31] Does the generator have the following equipment at the facility, if it is required due to actual hazards associated with the waste:	Yes _X_ No □ N/ARMK# Yes No □ N/A _X_RMK#
1.	Is the facility operated to minimize the possibility of fire, explosion, or any unplanned release of hazardous waste? [3745-65-31] Does the generator have the following equipment at the facility, if it is required due to actual hazards associated with the waste: [3745-65-32(A)(B)(C)(D)]	· · · · · · · · · · · · · · · · · · ·
1.	Is the facility operated to minimize the possibility of fire, explosion, or any unplanned release of hazardous waste? [3745-65-31] Does the generator have the following equipment at the facility, if it is required due to actual hazards associated with the waste: [3745-65-32(A)(B)(C)(D)] a. Internal alarm system?	Yes No □ N/A <u>X</u> RMK#
1.	Is the facility operated to minimize the possibility of fire, explosion, or any unplanned release of hazardous waste? [3745-65-31] Does the generator have the following equipment at the facility, if it is required due to actual hazards associated with the waste: [3745-65-32(A)(B)(C)(D)] a. Internal alarm system? b. Emergency communication device?	Yes No □ N/A _X_RMK# Yes _X_ No □ N/ARMK#

3.	Is emergency equipment tested (inspected) as necessary to ensure its proper operation in time of emergency? [3745-65-33]	Yes X No N/A RMK#
4.	Are emergency equipment tests (inspections) recorded in a log or summary: [3745-65-33]	Yes <u>X</u> No N/ARMK#
5.	Do personnel have immediate access to a communication device when handling hazardous waste (unless the device is not required under 3745-65-32)? [3745-65-34]	Yes <u>X</u> No N/ARMK#
6.	Is adequate aisle space provided for unobstructed movement of emergency or spill control equipment? [3745-65-35]	Yes No
7.	Has the generator attempted to familiarize emergency authorities with possible hazards and facility layout? [3745-65-37(A)]	Yes X No N/A RMK#
GENERA	TOR ACCUMULATION	
1.	Has the generator accumulated hazardous wastes on-site <u>in excess of</u> 90 days without a permit or an extension from the director? [3745-52-34; ORC §3734.02(E)(F)]	Yes D No <u>X</u> N/ARMK#
SATELLI	TE ACCUMULATION AREA REQUIREMENTS [3745-52-34(C)(1)]	
2.	Does the generator ensure that satellite accumulation area(s):	
	a. Are at or near a point of generation?	Yes No
	b. Are under the control of the operator of the process generating the waste?	Yes No
	c. Do not exceed a total of 55 gallons of hazardous waste?	Yes No □ N/A <u>X</u> RMK#
	d Do not exceed one quart of acutely hazardous waste at any one time?	Yes No
	e. Containers are marked with the words "Hazardous Waste" or other words identifying the contents?	Yes No Q N/A X _RMK#
NOTE:	The 55 gallon limit applies to the area itself, and not to each indiarea. The inspector should refer to Ohio EPA's November 1994 (Accumulation Areas.	
3. (Is the generator accumulating hazardous waste(s) in excess of the amounts listed in either 2(c) or 2(d)? If so:	Yes <u>X</u> No N/ARMK#
	a. Did the generator comply with 3745-52-34(A) or other applicable generator requirements within three days?	Yes No 🔲 N/A _X_RMK#

	li	mit was exceeded?	
USE AN	ID MAN	AGEMENT OF CONTAINERS	
4.		ne generator marked containers with the words irdous Waste?" [3745-52-34(A)(3)]	Yes <u>X</u> No N/ARMK#
5.	is the	accumulation date on each container? [3745-52-34(A)(2)]	Yes <u>X</u> No N/ARMK#
6.	Are h	azardous wastes stored in containers which are:	
		Closed (except when adding/removing wastes)? [3745-66-73(A)]	Yes <u>X</u> No □ N/ARMK#
	b. I	In good condition? [3745-66-71]	Yes <u>X</u> No N/ARMK#
	с. (Compatible with wastes stored in them? [3745-66-72]	Yes No □ N/A <u>X</u> RMK#
		Handled in a manner which prevents rupture/leakage? [3745-66-73(B)]	Yes X No N/A RMK#
7.		container accumulation area(s) inspected weekly? [3745-] (Note location in general information section of checklist)	Yes X No N/A RMK#
		Are inspections recorded in a log or summary? [3745-66-74]	Yes <u>X</u> No N/ARMK#
8.	For i	gnitable and/or reactive hazardous waste(s):	
		Are containers located at least 50 feet (15 meters) from the facility's property line? [3745-66-76]	Yes No □ N/A <u>X</u> RMK#
		Are containers stored separately from other materials which may interact with the waste in a hazardous manner? [3745-66-77(C)]	Yes No 🖸 N/AX_RMK#
		: 	
PRE-T		ORT REQUIREMENTS	
9.	acco	s the generator package/label its hazardous waste in rdance with the applicable DOT regulations? [3745-52-30, - 1 and -52-32(A)]	Yes X No N/A RMK#
10.		s each container <110 gallons have a completed hazardous e label? [3745-52-32(B)]	Yes No 🔲 N/A _X_RMK#

Did the generator mark the container(s) holding excess with the accumulation date when the 55 gallon (one quart)

Yes X No N/A ___RMK#___

11.	Before off-site transportation, does the generator placard or
	offer the appropriate DOT placards to the initial transporter?
	[3745-52-33]

Yes	<u>X</u>	No 🗆	N/A	RMK#
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C:\EPAWork\Compliance.2\Ohio\2004\Mansfield Plumbing\Checklist.wpd

REMARKS

Mansfield Plumbing has two points of generation. The first is a metal hopper, approximately 1 cubic yard, underneath the Wheelabrator machine. The Wheelabrator functions as a tumbling device in which steel bearings tumble with cast parts. The steel bearings abrade the rough edges left over from where the risers were ground off the castings. The tumbling of the steel bearings and castings create a pulverizing action creating dust. This dust is cycloned through a dust collection system and captured in the metal hopper. Since the cast part contained 7.0% lead this makes the dust a hazardous waste for the characteristic of lead. Periodically, the dust bags in the dust collection system are changed, at which time the bags are added to the metal hopper which is managed as a hazardous waste. Once this hopper becomes full, it is moved outside and added to the 20 cubic yard roll-off.

The second point of generation is in the foundry room. Molding sand that becomes too fine to be molded is collected in a hopper next to the furnace. Mansfield has two furnaces: a 16,000 lbs primary furnace and a smaller 4,000 lbs furnace. Mansfield buys two different types of casting material, ingots of 80% copper and 7% lead and ingots that are lead-free. Silicon replaces the lead. The spent foundry sand is collected in a hopper then taken outside to be added to the 20 cubic yard roll-off.

The 90-day accumulation spot is outside and consist of one actively managed 20 cubic yard roll-off. At the time of the inspection it was observed to have a start accumulation date, in the closed position, labeled with a DOT shipping label.



Waste, Pesticides and Toxics Division

Type of Document: \bot	Notice of Violation and Inspection Report	rt/Checklist
	No Violation Letter and Inspection Repor	t/Checklist
	Letter of Acknowledgment	
	Information Request	
	Pre-Filing and Opportunity to Confer	
	State Notification of Enforcement Action	`
Facility Name :	lonstield lumb	Mark
Facility Location:	PERRISVILL, OH	
		18
City:	State:	*
U.S. EPA ID#	HI) 038951554	+
Assigned Staff	UNCON (pmpros) Phone:	6-4555
		9
Name	Signature	Date ,
Author	7///	02/24/04
Regional Counsel		/ / /
Section Chief	17 del	2.24-04
Branch Chief		

Directions/Request for Clerical Support:

After the Section Chief/Branch Chief signs this sheet and original letter:

- 1. Date stamp the cover letter;
- 2. Make four copies of the contents of this folder:

One copy for the assigned staff;

One copy for the section file;

One copy for the branch file; and

One copy for the official file.

- 3. Make any additional copies for cc's or bcc's.
- 4. Mail the original certified mail and distribute office copies and cc's and bcc's. Once the certified mail receipt is returned:
- 5. File the certified mail receipt (green card), with this sign-off sheet and the official file copy, and take to 7th floor RCRA file room;
- 6. E-mail staff the date that the letter was received by facility.

7001 0320 0005 8911 6863

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D.Corrective Action

SENDER: COMPLETE TH	IIS SECTION	COMPLETE THIS SECTION ON DELIV	VERY
 Complete items 1, 2, and item 4 if Restricted Delive Print your name and add 	ery is desired.	KatGrassman	B. Date of Delivery
so that we can return the Attach this card to the ba or on the front if space p	e card to you. ack of the mailpiece,	C. Signature	Agent Addressee
1. Article Addressed to:	onla	D. Is delivery address different from item If YES, enter delivery address below	<u></u>
Monsfield	L'LUMBING		
150 EASI	10h 44864	☐ Insured Mail ☐ C.O.D.	ipt for Merchandise
Article Number (Transfer from service label)	7001	4. Restricted Delivery? (Extra Fee)	1 6863
PS Form 3811, March 200	Domestic R	eturn Receipt	102595-01-M-142
		SHOO MAIL RECEIPT Solly; No Insurance Coverage Provide the Inc. \$ 160 FEB \$ 160 FEB \$ 165 FEST STREET STREE	Om Bin
		#	



Mary SchalmoMansfield Plumbing Products LLC150 First StreetP.O. Box 620HR/EH & SPerrysville, Ohio 44864mschalmo@mansfieldplumbing.comOffice Phone: 419-938-5211Office Fax: 419-938-1427

Contacts:

Mary Schalmo

(419) 938-5211

mschalmo@mansfieldplumbing.com

Newbold Warden

(419) 938-5211

nwarden@mansfieldplumbing.com



1947

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History of Mansfield Plumbing Products LLC

Mansfield Plumbing Products LLC has a rich history beginning in 1929, and continuing through today. Mansfield has built a reputation for being one of the finest manufacturers of bathroom fixtures and plumbing supplies, while still maintaining it's commitment to it's customers and it's employees. Below is a timeline reflecting the events which have helped to make Mansfield the outstanding company that it is today.

Mansfield Sanitary Pottery, Inc. located in Fredricksburg, Ohio, is incorporated on January 24. 1929

Mansfield purchases the Perrysville, Ohio Pottery plant, and consolidates operations at that location. 1933



Mansfield builds its brass foundry and manufacturing facility.

Tho owns than today? Mansfield Sanitary changes its name to Mansfield Plumbing Products, Inc. 1976

1988 Mansfield acquires Armitage Shanks-Kilgore of Kilgore, Texas.

Mansfield acquires Norris Plumbing. 1990



Mansfield bathroom fixtures are made available on a national basis at retail plumbing outlets like: 1993 Home Depot, Orchard Supply, Sears, Ace, HWI and others.

Mansfield becomes a part of Falcon Building Products, Inc., Chicago, IL. 1994

Mansfield Plumbing Products, Inc. consolidates all brands and introduces its new corporate logo. 1995



1996	Mansfield begins full-scale marketing and distribution of products in the global marketplace
2000	Mansfield is acquired by the Stamford Capital Group.
2001	Kevin Oak becomes President/CEO of Mansfield Plumbing Products, LLC.
2003	Mansfield is selected as the "Champions of Industry".



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691.001.2

SUPPORT

Mansfield Plumbing Products LLC Mission Statement

Mansfield Plumbing Products employees are committed to delivering quality and value through the pursuit of excellence in all that we do. We are committed to be recognized as the world's best sanitary ware manufacturer. We will provide a safe workplace where employees are treated with respect and dignity while taking pride in the company and the products we make. Our actions will be one of continuous improvement while instilling a sense of urgency to accomplish our goals and objectives. We will provide a positive return on investment to our owners while helping maintain employment levels for our families and coworkers. We will support the environment, community and each other while making Mansfield Plumbing Products a preferred place to work.



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TIMELESS BEAUTY. ENDURING CRAFTSMANSHIP. MAKING YOUR BATHROOM A SEAMLESS PART OF YOUR LIFE. FOR A LIFETIME OF PERFORMANCE AND STYLE GUARANTEED.

CHOOSE MANSFIELD.

spotlight



New! The new EcoQuantum Dual Flush High Efficiency Toilet (HET) from Mansfield - extreme water savings without compromise.

product search





New! The newest addition to the stunning Signature Series Collection, the Par 5 Golf Pro pedestal lavatory was inspired during a leisurely day on the green.



Organización Corona SA Acquires Mansfield Plumbing Products LLC. more...



New! The newest addition to Mansfield Plumbing's complete line of kitchen sinks is the CI3000 Birmingham double bowl kitchen



Presented on the Discovery Channel, Mansfield was featured as one of the best manufacturers of toilets, lavatories, whirlpools and seats. more...

sink.

Mansfield Plumbing Products LLC 150 East First Street, Perrysville, OH 44864, (419) 938-5211 Terms & Conditions, Privacy Policy.

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U.S. Environmental Protection Agency

Facility Registry System (FRS)

Recent Additions | Contact Us | Print Version EF Search:

GO

EPA Home > Envirofacts > FRS > Report



Facility Detail Report



Facility Name:	MANSFIELD PLUMBING PRODUCTS INCORPORATED
Location Address:	150 EAST 1ST STREET
Supplemental Address:	
<u>City Name:</u>	PERRYSVILLE
<u>State</u>	ОН
County Name:	ASHLAND
ZIP/Postal Code:	44864
EPA Region:	05
Congressional District Number:	16
Legislative District Number:	
HUC Code:	05040002
Federal Facility:	NO
<u>Tribal Land :</u>	
<u>Latitude:</u>	40.657466
Longitude:	-82.309166
Method:	ADDRESS MATCHING-HOUSE NUMBER
Reference Point Description:	PLANT ENTRANCE (GENERAL)
Duns Number:	196146781
Registry ID:	110000391727

Report Facility Discrepancy

Map this facility

Environmental Interests

		Environmental Interest Type	Data Source	Updated	Supplemental Environmental Interests:
AIRS/AFS	OH0038726	AIR MAJOR	AIRS/AFS	08/06/2002	
\IRS/AFS	OH1014206	AIR MAJOR	AIRS/AFS	03/12/2003	
NEI	390050303000002	CRITERIA AIR POLLUTANTS	NEI	03/28/2003	

		INVENTORY			
NEI	390050303000166	CRITERIA AIR POLLUTANTS INVENTORY	NEI	03/28/2003	
NEI	NTIOH0303000	HAZARDOUS AIR POLLUTANTS INVENTORY	NEI		
<u>NEI</u>	NTIOHRCC91	HAZARDOUS AIR POLLUTANTS INVENTORY	NEI		
NTI	NTIOH0303000	HAZARDOUS AIR POLLUTANTS INVENTORY	NEI96-HAP		
OH-CORE	140569	STATE MASTER	OH-CORE		-0303000166 AIR MAJOR
OH-CORE	2528	STATE MASTER	OH-CORE		PCS-OH0031208 NPDES PERMIT RCRA-OHD038951554 HAZARDOUS WASTE PROGRAM -0303000002 AIR MAJOR -03-3261-1043 EPCRA TRIS- 44864MNSFL150FI TRI REPORTER
PCS	OH0031208	NPDES NON-MAJOR	NPDES PERMIT	01/02/1999	
RCRAINFO	OHD038951554	HAZARDOUS WASTE BIENNIAL REPORTER	RCRAINFO	11/05/2002	
RCRAINFO	OHD038951554	LQG	NOTIFICATION (RCRA)	02/14/2001	
RCRAINFO	OHD038951554	TSD	NOTIFICATION (RCRA)	02/14/2001	
TRIS	44864MNSFL150FI	TRI REPORTER	TRI REPORTING FORM	07/02/2001	

Facility Mailing Addresses

Affiliation Type	Delivery Point	City Name	State	Postal Code	Information System
FACILITY MAILING ADDRESS	150 1ST ST.	PERRYSVILLE	ОН	44864	TRIS
FACILITY MAILING ADDRESS	PO BOX 620	PERRYSVILLE	ОН	44864	RCRAINFO
OWNER	150 FIRST STREET	PERRYSVILLE	ОН	44864	PCS

NAICS Codes

	NAICS Code	Description	IIDrim arti	Report Discrepancy
		VITREOUS CHINA PLUMBING FIXTURE AND CHINA AND		

NEI	327111	EARTHENWARE BATHROOM ACCESSORIES MANUFACTURING.	Report
hURAINFO	327111	VITREOUS CHINA PLUMBING FIXTURE AND CHINA AND EARTHENWARE BATHROOM ACCESSORIES MANUFACTURING.	Report
RCRAINFO	331525	COPPER FOUNDRIES (EXCEPT DIE-CASTING).	Report
RCRAINFO	332999	ALL OTHER MISCELLANEOUS FABRICATED METAL PRODUCT MANUFACTURING.	Report

SIC Codes

Data Source	SIC Code	Description	Primary	Report Discrepancy
NEI	3261	VITREOUS CHINA PLUMBING FIXTURES AND CHINA AND EARTHENWARE FITTINGS AND BATHROOM ACCESSORIES		Report
NEI	3261	VITREOUS CHINA PLUMBING FIXTURES AND CHINA AND EARTHENWARE FITTINGS AND BATHROOM ACCESSORIES		Report
NTI	3261	VITREOUS CHINA PLUMBING FIXTURES AND CHINA AND EARTHENWARE FITTINGS AND BATHROOM ACCESSORIES	1	Report
AIRS/AFS	3261	VITREOUS CHINA PLUMBING FIXTURES AND CHINA AND EARTHENWARE FITTINGS AND BATHROOM ACCESSORIES		Report
RCRAINFO	3261	VITREOUS CHINA PLUMBING FIXTURES AND CHINA AND EARTHENWARE FITTINGS AND BATHROOM ACCESSORIES		Report
TRIS	3261	VITREOUS CHINA PLUMBING FIXTURES AND CHINA AND EARTHENWARE FITTINGS AND BATHROOM ACCESSORIES		. <u>Report</u>
NEI /	3366	COPPER FOUNDRIES		Report
NEI	3366	COPPER FOUNDRIES		Report
AIRS/AFS	3366	COPPER FOUNDRIES		Report
OH-CORE	3366	COPPER FOUNDRIES		<u>Report</u>
OH-CORE	3366	COPPER FOUNDRIES		Report
TRIS	3366	COPPER FOUNDRIES		Report
PCS	3432	PLUMBING FIXTURE FITTINGS AND TRIM		Report
TRIS	3494	VALVES AND PIPE FITTINGS, NOT ELSEWHERE CLASSIFIED		Report
NEI	9999	NONCLASSIFIABLE ESTABLISHMENTS		Report

Contacts

Affiliation Type	Full Name	Office Phone	Information System	Mailing Address	Report Discrepancy
COGNIZANT OFFICIAL	SAFETY DIRECTOR	4199385211	PCS		Report
PUBLIC CONTACT	KEVIN OAK	4199385211	TRIS		Report
REGULATORY CONTACT	MARY L SCHALMO	41993852111290	RCRAINFO		Report

Organizations

Affiliation Type	Name	DUNS Number	Information System	Mailing Address	Report Discrepancy
OWNER	MANSFIELD PLUMBING PRODUCTS		PCS	View	Report
OWNER	MANSFIELD PLUMBING PRODUCTS LL		OH-CORE		Report
OWNER	MANSFIELD PLUMBING PRODUCTS LL		OH-CORE		Report

Alternative Names

Alternative Name
FALCON BUILDING PRODUCTS, INC. (MANSFIELD)
INTERPACE INC MANSFIELD PLUMBING PROD
INTERPACE INC MANSFIELD PLUMBING PROD
MANSFIELD PLUMBING PRODUCTS INC CHINA DIVISION
MANSFIELD PLUMBING PRODUCTS, INC., TRIM
MANSFIELD PLUMBING PRODUCTS INC TRIM DIVISION
MANSFIELD PLUMBING PRODUCTS PERRYSVILLE PLANT
MANSFIELD PLUMBING PRODUCTS TRIM DIVISION

Query executed on: FEB-23-2004

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Last updated on Monday, February 23rd, 2004 http://oaspub.epa.gov/enviro/fii_query_dtl.disp_program_facility

Company Lookup Report / Global Family View

Lookup for mansfield plumbing (Phonetic Match)

Rank	Business Name	Match Count	Family Members	Global Ultimate Di D-U-N-S Numbe		Global Ultimate Country
87	Mansfield Plumbing Products LLC	1	6	19-614-6781	Mansfield Plumbing Products LLC	UNITED STATES

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Site Information for Mansfield Plumbing Products LLC (19-614-6781)

Business Name:

Mansfield Plumbing Products LLC

Tradestyle:

Second Tradestyle:

D&B D-U-N-S Number: 19-614-6781 **Location Type:** HEADQUARTERS

Primary SIC Code:

VITREOUS PLUMBING FIXTURES

Primary SIC Description: Physical Street Address:

150 W 1st St

150 W 1st St

32610000

Second Address Line:

Physical City: Perrysville
State / Province Name: Ohio
Physical State / Province
OH

Abbreviation:

Physical Zip / Postal Code: 44864
County Name: ASHLAND
Country Name: USA

Mail Address:
Second Mail Address Line:

Mail City:PerrysvilleMail State / Province:OHMail Zip / Postal Code:448649412

 Telephone Number:
 4199385211

 Fax Number:
 4199386234

Employees Here: 698 **Employees Total:** 1,200

Sales Volume: \$122,000,000.00

Percent Growth Employees

(3yr) with sign:

Percent Growth Sales (3yr)

with sign:

Latitude with sign: 40.6576
Longitude with sign: -82.3091

Public/Private Indicator:

PRIVATE COMPANY

-22%

Square Footage: 1,200,000
CEO Full Name: Kevin Oak
CEO Title: President
Global Ultimate D&B
D-U-N-S Number: 19-614-6781

Global Ultimate D&B Business Name:

Mansfield Plumbing Products LLC

Domestic Ultimate D&B D-U-N-S Number:

19-614-6781

Domestic Ultimate D&B Business Name:

Mansfield Plumbing Products LLC

Parent D&B D-U-N-S Number: 00-000-0000 Headquarters D&B

D-U-N-S Number: Parent/HQ Name:

Mansfield Plumbing Products LLC

Parent/HQ State / Province: OH Number of Family Members: 6

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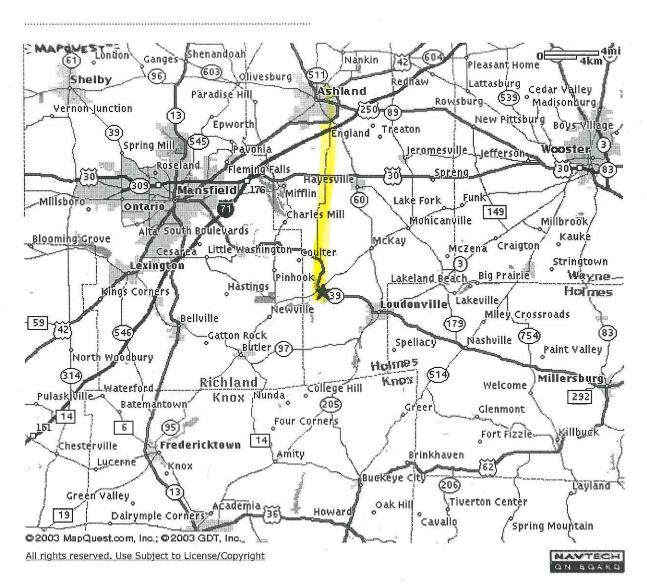
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150 W 1st St Perrysville OH 44864-9412 US

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Mansfield Company Profile

Mansfield Plumbing Products, founded in 1929, is a leading producer of top quality, attractively designed, high performance plumbing fixtures and fittings for use in residential, commercial and institutional markets. Recognized for our strong commitment to service, quality and value, Mansfield is considered the "Brand of Choice" for professional plumbing contractors and consumers alike, around the country. We offer a full line of products including: vitreous china toilets, lavatories and urinals; brass and plastic plumbing fittings and parts; acrylic whirlpools, bathtubs, shower bases and sinks; enameled steel bathtubs, kitchen sinks and lavatories; and cast iron kitchen sinks.

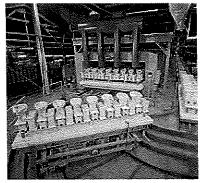
Our plumbing fixtures and fittings are available through one of the industry's most extensive networks of more than 700 wholesale plumbing distributors with over 2,000 locations throughout the US, Puerto Rico, and Canada. Additionally, the Company's plumbing products are sold through select retail, do-it-yourself home improvement centers and through over 400 designer kitchen and bath showrooms.

Utilizing highly automated production processes unique to the sanitary ware industry, we precision manufacture more than 2,000,000 pieces per year at our Perrysville, Ohio plant alone. We also operate two other plants in the United States, one in Big Prairie, Ohio, and the other in Henderson, Texas. With over 750 employees, we are one of the largest domestic producers of sanitary ware, and are proud many of our products are "Made in the USA". To ensure you receive the highest quality, we rigorously apply stringent quality control standards and extensive testing to every product made.

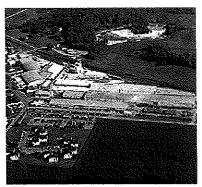
In 2002 our management team implemented a variety of key initiatives to support our standing as a top performance, top style and top value leader. In addition, we have successfully introduced more than 70 new products in 2002, expanding our offering of Mansfield branded products and introducing the high-end Windsor Collection. In 2003 we successfully introduced many new products, including Pembroke Fireclay Kitchen Sinks, Signature Series hand painted toilet and lavatory suites, the new Magnum One Piece Toilet and much, much more.

Today, Mansfield is rapidly expanding its presence with continued growth in the wholesale and retail markets. We are well positioned for the future thanks to our strong brands, industry leading warranties, reputation for quality, extensive "quick ship" distribution and our top performing, innovative new products.

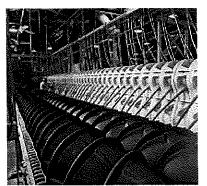
Simply the Best, Choose Mansfield.



Perrysville kiln operation



Perrysville, Ohio facili



Perrysville lavatory battery lii

MANUFACTURING PLANT LOCATIONS: Henderson, Texas; Big Prairie, Ohio; and Perrysville, Ohio.

CORPORATE HEADQUARTERS: Perrysville, Ohio.

EMPLOYEES: 1,200 (approximately).

Northwest District Office

/ North Dunbridge Road powling Green, OH 43402-9398

TELE: (419) 352-8461 FAX: (419) 352-8468 www.epa.state.oh.us

Bob Taft, Governor Bruce Johnson, Lieutenant Governor Joseph P. Koncelik, Director

December 28, 2006

Mr. Dave Shook Mansfield Plumbing Products, LLC. 150 East First Street Perrysville, Ohio 44864

Re: Waste Removal and Soil Remediation Report Approval Letter

Mansfield Plumbing Products, LLC.

OHD 038 951 554

Dear Mr. Shook:

On April 10, 2001, the Ohio Environmental Protection Agency (Ohio EPA) approved the Waste Removal and Soil Remediation Plan (WRSRP) for Mansfield Plumbing Products, LLC's (MPP's) hazardous waste sites located at the following:

- Site 2 located on Ashland County Road 775, northwest of Loudonville, Ohio
- Site 3 located on State Route 3 and Old Wally Road in Loudonville, Ohio
- Site 4 located on State Route 3 in Ashland County, east of Loudonville, Ohio

On June 16, 2004, August 9, 2004, July 3, 2006, and December 18, 2006, Ohio EPA received waste removal and soil remediation documentation reports from Tamara Moorman of RMT, Inc. for MPP. Mariano Gonzalez and Michael J. Amstadt certified that the MPP sites have been closed according to the specifications in the WRSRP.

To verify MPP's remediation activities, Kara Reynolds from Ohio EPA's Northwest District Office, conducted a final inspection of MPP on October 5, 2006. She also reviewed documents pertaining to the remediation of the sites and determined that the activities proposed in the WRSRP were conducted adequately.

Ohio EPA's acceptance of the remediation reports does not discharge MPP's obligation to investigate and possibly clean up contamination from releases of hazardous waste or hazardous constituents at the facility, regardless of when the waste was placed in the unit. This requirement is known as RCRA Corrective Action.

Mr. Dave Shook December 28, 2006 Page 2

If you have any questions concerning the remediation process at these sites or the status of the facility, please contact Kara Reynolds by phone at (419) 373-3065, or by mailing address at Ohio EPA, Northwest District Office, Attn: Kara Reynolds, 347 North Dunbridge Road, Bowling Green, OH 43402.

Sincerely,

Michael Terpinski

Supervisor, Division of Hazardous Waste Management

/IIr

pc: Pamela Allen, Manager, RISS, DHWM

Ed Lim, Manager, ERAS, DHWM Harry Sarvis, Manager, CAS, DHWM Dale Meyer, U.S. EPA, Region V

Kara Reynolds, NWDO, DHWM Cindy Lohrbach, NWDO, DHWM

NWDO, DNWM File: Mansfield Plumbing Products 2006

ec: Jeremy Carroll, Supervisor, ERAS, DHWM

Jeff Patzke, Manager, DDAGW, CO

John Schierberl, CO, DHWM Ed Merriman, NWDO, DSIWM MaryAnn Miller, NWDO, DSIWM Dawn Pleiman, NWDO, DHWM Dale McLane, NWDO, DDAGW

DDAGW-NWDO File